



REJLEK
METAL & PLASTICS *Group*

Maschinenliste

machinery list

2023



Maschinenaufstellung/ machine list

www.rejlek.at



**KARL
REJLEK** GesmbH

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BEARBEITUNGSMASCHINEN/ MACHINING OF METAL

Anz/ No.	Type	type	techn. Daten/ techn. Data
3	Senkerosionsmaschine	eroding machine	300 x 250 x 340
3	Senkerosionsmaschine CNC	eroding machine CNC	600 x 400 x 450
4	Senkerosion Automatisierung	eroding machine robot	
8	Drahterosionsmaschine	wire cutting machine	800 x 550 x 500
5	Stichelschleif- u. Ablängmaschine	tool grinding / trimming machine	
13	Flächenschleifmaschine	surface grinding machine	700 x 300 x 500
1	Rundschleifmaschine	circular grinding machine	1000 x 250Ø
1	Rundschleifmaschine CNC	circular grinding machine CNC	Ø 220 x 1000
5	Fräsmaschine	milling machine	900 x 300 x 400
5	Fräsmaschine CNC	milling machine CNC	1000 x 700 x 700
5	Fräsmaschine HSC 5 Achsen	milling machine HSC 5 axes	600 x 450 x 450
2	Fräsen Automatisierung	milling machine robot	
1	Kopierfräsmaschine	profiling machine	130 x 290
1	Dreh-Fräsmaschine	mill-turn machine	265 x 120 x 530
1	Hartdrehmaschine	hard turning machine	Ø160 x 450
4	Drehmaschine	turning machine	900 x 510
3	Drehmaschine CNC	turning machine CNC	250 x 450
1	Probierpresse	tryout press	1200 x 800 x 700
3	Bohrmaschine	drilling machine	490 x 390 x 385
2	Säge	saw	max.Ø 220
1	Schweißgerät	welding equipment	
1	Lasergraviermaschine	laser engraving machine	100 x 100
1	Härteofen	annealing oven	
3	Messmaschine 3D	measuring machine 3D	
2	Stapler	forklift	
2	Startlochbohrmaschine	edm drilling machine	600 x 400 x 300
81	Gesamt/ total		

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STANZAUTOMATEN/ STAMPING PRESSES

Anzahl/ N	Type	Kraft/ forces [kN]
3	BRUDERER, Walzenvorschub u. Richtapparat / w. electron. roll feeding and leveling machine	500
1	HELMERDING, Walzenvorschub / w. electron. roll feeding	2000
1	BRUDERER, Walzenvorschub / w. electron. roll feeding	300
1	KAISER m. elektron. Walzenvorschub u. Richtapparat / w. electron. roll feeding and leveling machine	400
1	KAISER m. elektron. Walzenvorschub u. Richtapparat / w. electron. roll feeding and leveling machine	1000
1	KAISER m. elektron. Walzenvorschub u. Richtapparat / w. electron. roll feeding and leveling machine	800
1	KAISER m. elektron. Walzenvorschub / w. electron. roll feeding	600
11	Gesamt/ total	

PRESSEN/ PRESSES

Anzahl/ N	Type	Kraft/ forces [kN]
1	SCHÖN Einlegepressen/ manual press	100
1	LAUFFER hydraulische Einlegepresse / hydraulic manual press	1600
1	RASKIN	500
1	CCCP	160
1	ELBURG	100
1	RASKIN m. elektron. Vorschub/ w. electron. feeding	800
1	SMERAL Einlegepresse / manual press	630
9	Gesamt/ total	

SONSTIGE/ OTHERS

Anz./ No.	Type	techn. Daten/ techn. Data
1	Meßmikroskop ZEISS/ measuring microscope	
1	CNC-Messmikroskop OPTOMESS/ measuring microscope	
1	Messmikroskop VISION/ measuring microscope	
1	Messmikroskop HITEC/ measuring microscope	
1	Gewindeschneidmaschinen mit 1 Spindel/ threading machines with 1 spindle	
1	Punktschweißgerät/ spot welding machine	
1	Schutzgasschweißanlage/ spot welding machine	
1	PEMSORTER Nietmaschine 2000/ riveting machine	
1	HAAS Laser HL 124P	
1	HESSE Schlagschere/ percussion cutting machine	
1	OMAG Biegebank/ bending machine	
10	Div. Fräs-, Schleif-, Bohrmaschinen u. Drehbänke/ various milling -, grinding -, drilling machines, turning lathes	
21	Gesamt/ total	

**Maschinenaufstellung/
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SPRITZGUSSMASCHINEN/ INJECTION MOULDING MACHINES

Anz./ No.	Hersteller/ Manufacturer	Type	max. Schussgewicht/ shot weight [g]	Schließkraft/ Clamping force [kN]	min/max. Werkzeughöhe/ max. tool height [mm]	Besonderheiten/ special features
2	BATTENFELD	Mircopower15/10 Unilog B8	4	100	min. 100/400 max. Plate distance(Daylight)	Micro Injectionmolding/(metal)Role
1	BATTENFELD	VM100/60V/130V/60V Unilog B8	14/22/14	1000	min. 422/697 max. Plate distance(Daylight)	Rotary Table Horizontal/3-K-Molding-Vertical/Stamping-Bending
1	DEMAG	IntElect 50/330-110	26	500	150-350	
1	DEMAG	IntElect 100/420-310	114	1000	200-430	
2	DEMAG	IntElect 220/610-1100	501	2200	300-580	Handling System
1	DEMAG	IntElect 160/520-340	114	1600	275-585	Handling System / Kistler Como
1	DEMAG	IntElect 200/610-750	260	2200	300-485	Handling System / Kistler Como
1	DEMAG	IntElect 100/470-340	114	1000	200-430	Handling System
1	HAITIAN	ZHAFIR 1200/300	145	1200	150-480	Handling System
1	HAITIAN	ZHAFIR VE3000/1100	570	3000	240-640	Handling System
2	HAITIAN	ZHAFIR 2300/400	173	2300	220-600	Handling System / Kistler Como
3	HAITIAN	ZHAFIR 2300/400	252	2300	220-600	Handling System / Kistler Como
1	ENGEL	e-mac 170/100	46/85	1000	150-550	Handling System / Kistler Como
2	ENGEL	e-motion 170/110 T	26	1100	148-653	Kistler Como Box / Laser Inline
1	ENGEL	e-mac 170/100	18 or 25	1100	148-653	Handling System / Kistler Como
4	ENGEL	e-motion 170/110 T	38	1100	148-653	Handling System / Kistler Como
1	ENGEL	e-motion 200/100	153	1000	150-423	Kistler Como Box
1	ENGEL	e-motion 200/100T	58	1000	150-653	Handling System / Kistler Como
1	ENGEL	e-mac 170/100	30	1000	150-553	Handling System+ Article Check
1	ENGEL	e-motion 310/100	154	100	148-423	Kistler Como Box
1	ENGEL	e-motion 310/100	154	100	150-423	Kuka Robot System
1	ENGEL	emotion 200/100	115	1000	350-623	Medical Area
1	ENGEL	e-victory 50H/50W/120combi	20/20	600	min. 400/1100 max. Plate distance(Daylight)	Medical Area / 2-K-Molding/Rotary
1	ENGEL	insert 200V/200H100 combi	99/69	100	min. 400/750 max. Plate distance(Daylight)	Rotary Table(Horizontal)/2K-Molding/Kistler Como Box/Stamping+Bending Station/Handling System

1	ENGEL	ES 330H/80V/110h1-2f	113/25	110	min. 250/750 max. Plate distance(Daylight)	2K Molding horizontal/vertical
1	ENGEL	ES330/80HL	154	1200	min. 250/750/400 max. Plate distance(Daylight)	Kistler Como Box
2	ENGEL	ES 600/125HL	251	1250	min. 250/850 max. Plate distance(Daylight)	1x with mit Kistler Como box
1	ENGEL	ES 600/125HL	318	1250	min. 250/850 max. Plate distance(Daylight)	Handling System
1	ENGEL	e-victory 310H/170W/120combi	113/46	1200	min. 500/1150 max. Plate distance(Daylight)	Handling System/Kistler Como
1	ENGEL	ES200/60HL	99	750	min. 200/650 max. Plate distance(Daylight)	
2	ENGEL	ES500/120HLS	135	600	min. 150/600 max. Plate distance(Daylight)	1x with Handling System
1	ENGEL	ES500/120HLS	251	1200	min. 250/750 max. Plate distance(Daylight)	Handling System
1	ENGEL	e-motion 200/100	58	1000	350-623	Kistler Como Box
1	ENGEL	e-motion 440/150	220	1500	200-500	Handling System / Kistler Como
1	ENGEL	e-motion 200/100T	88	1000	150-653	Handling System / Kistler Como
1	ENGEL	victory 330/140 tech	113	1400	min. 300/900 max. Plate distance(Daylight)	Handling System / Kistler Como
1	ENGEL	e-motion170/80TL	38	800	350-500	Handling System / Kistler Como
1	ENGEL	e-motion 310/100	113	1000	148-423	Kistler Como Box / Hydraulic Core
2	ENGEL	ES650/125HL	251	1250	min. 250/850 max. Plate distance(Daylight)	Handling System
1	ENGEL	ES750/200HL	392	2000	min. 250/950 max. Plate distance(Daylight)	Handling System
1	ENGEL	ES650/150HLST	392	2000	min. 250/950 max. Plate distance(Daylight)	Handling System
2	ENGEL	EVC 440H/170W/220C	220/58	2200	min. 500/1250 max. Plate distance(Daylight)	1 x Kistler System / Handling
1	ENGEL	e-motion 440/220T	168	2200	250-600	Kistler Como Box / Handling
1	ENGEL	EVC 310H/170W/120C	113/58	3500	min. 400/1100 max. Plate distance(Daylight)	Handling System / Rotary table / 2k
1	ENGEL	EVC 440H/170W/300C	220/30	3000	min.600/1500 max. Plate distance(Daylight)	Handling System / Kistler Como
1	ENGEL	EVC 740/440W/300combi	318/278	3000	min. 550/1550/400 max. Plate distance(Daylight)	Box
1	ENGEL	DUO 2460/700	1212	7000	450-950	Handling System / Kistler Como
1	ENGEL	ES4550/700K	1764	7000	400-1120	Handling System
1	ENGEL	EVC440/170E/220C	220/50	2200	min. 500/1250 max. Plate distance(Daylight)	Robot System / Kistler Como Box
1	ENGEL	VC650H/200W/200c	318/69	2000	min. 500/1250 max. Plate distance(Daylight)	2-K Molding/Handling System+ABB
1	ENGEL	EVC 940/260	523	2600	min. 400/1300 max. Plate distance(Daylight)	Handling System / Kistler Como
1	ENGEL	EVC 940/260	735	2600	min. 400/1300 max. Plate distance(Daylight)	Handling System / Kistler Como

65 Gesamt/ total

**Maschinenaufstellung/
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SPRITZGUSSMASCHINEN/ INJECTION MOULDING MACHINES						
Anz./ No.	Hersteller/ Manufacturer	Type	max. Schussgewicht/ shot weight [g]	Schließkraft/ Clamping force [kN]	min/max. Werkzeughöhe/ max. tool height [mm]	Besonderheiten/ special features
1	GE v[otome]x m 240 > CT Scan					
2	Optical Video Measurement System		CNC 300 & Zip 250 SmartScope			
1	3D Messmaschine Zeiss / 3D measuring machine					
1	Lauda Proline PV 24, Typ DLK 10 > VZ Measurement Checking Device					
1	Zweiflanken Wälzprüfgerät ZWG 8305					
1	Ultrasonic Mould Insert Cleaning Cell					
1	Mould Diagnostic Center					

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Anz./ No.	Hersteller/ Manufacturer	Type	max. Schussgewicht/ shot weight [g]	Schließkraft/ Clamping force [kN]	min/max. Werkzeughöhe/ max. tool height [mm]	Besonderheiten/ special features

TAMPONDRUCKMASCHINEN/ TAMPONPRINT MACHINES

Anz/ No.	Hersteller/ Manufacturer	Type
2	Tampoprint	V - 60 / 90 DUO
1	Tampoprint	TS 100 / 31
1	Tampoprint	TS 125 / 150 / 31
1	Morlock	MTE Quick 1.1
5	Gesamt/ total	

PRÄGEMASCHINEN/ STAMPING PRESSES

Anz/ No.	Hersteller/ Manufacturer	Type
1	MADAG	SGLF
1	Gesamt/ total	

ULTRASCHALLSCHWEISSMASCHINEN/ ultrasonic welding machines

Anz/ No.	Hersteller/ Manufacturer	Type
1	SONA	604
1	SONA	BP 540AE
2	BRANDSON	400
1	BRANDSON	227
5	Gesamt/ total	

LACKIERANLAGE/ VARNISHING MACHINE

Anz/ No.	Hersteller/ Manufacturer	Type
1	LINZER	BÖLLHOF 2K MD 950 / 20 f. Wasserlacke/ for water-soluble varnishes
1	MOSGÖLLER	1K Wasserlack/ for water-soluble varnishes
2	Gesamt/ total	

Maschinenaufstellung / Machine list

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STANZAUTOMATEN / STAMPING PRESSES

GESAMT / TOTAL	ANZ. / No.	MANUFACTURER / TYPE	KRAFT / FORCES [kN]
7	1	HELMERDING Servo elektr.Vorschub-u. Richtapp./ electr. feeding a. leveling machine	8000
	1	BEUTLER NOVA elektr.Vorschub-u. Richtapp./ electr. feeding a. leveling machine	5000
	1	KAISER elektr.Vorschub-u. Richtapp./ electr. Feeding a. leveling machine	5000
	1	KAISER elektr.Vorschub-u. Richtapp./ electr. Feeding a. leveling machine	4000
	1	KAISER elektr.Vorschub-u. Richtapp./ electr. Feeding a. leveling machine	2500
	1	KAISER elektr.Vorschub-u. Richtapp./ electr. Feeding a. leveling machine	1600
	1	KAISER elektr.Vorschub-u. Richtapp./ electr. Feeding a. leveling machine	1000

PRESSEN / PRESSES

GESAMT / TOTAL	ANZ. / No.	MANUFACTURER / TYPE	KRAFT / FORCES [kN]
10	1	SCHÖN Einlegepresse/ charging presses	1000
	1	SMERAL	1000
	1	ZTS	1600
	2	ZTS	2500
	1	SCHULER	500
	1	SCHULER	1000
	1	WMW Hydr	1600
	1	WMW Hydr	2500
	1	LAUFER Hydr	2000

FRÄSEN / MILLING

GESAMT / TOTAL	ANZ. / No.	MANUFACTURER / TYPE	KRAFT / FORCES [kN]
2	1	MAZAK VC 400L	-
	1	MAZAK VCP 400L	-

SCHWEISSANLAGEN / WELDING SYSTEMS

GESAMT / TOTAL	ANZ. / No.	MANUFACTURER / TYPE	KRAFT / FORCES [kN]
7	3	4kW LASER Automatic Line	-
	3	3kW Laser Automatic Line	-
	1	Buckelschweißanlage / Spot Welding	-

OBERFLÄCHENBEHANDLUNG / SURFACE TRATMENT

GESAMT / TOTAL	ANZ. / No.	MANUFACTURER / TYPE	KRAFT / FORCES [kN]
1	1	PERO Entfettungsanlagen, Korbgröße 520x320x200mm / degreaser with basket size 520x320x200mm	-
1	1	VBTS 651 Trowalisierungsanlage / vibratory machine	-

AUTOMATISIERUNG/ AUTOMATIZATION

GESAMT / TOTAL	ANZ. / No.	MANUFACTURER / TYPE	KRAFT / FORCES [kN]
4	4	UNIVERSAL Robot	-

WEITERE TECHNOLOGIEN / ADDITIONAL TECHNOLOGIES

GESAMT / TOTAL	ANZ. / No.	MANUFACTURER / TYPE	KRAFT / FORCES [kN]
9	1	TOX servo automatic line	100
	1	TOX servo automatic lines	200
	3	TOX pneumatic manual line	-
	1	2-fach Gewindeschneidmaschine/ double threading machine	-
	2	Gewindeschneidmaschine/ threading machine	-
	1	PEM Serter Series 2000	-

Maschinenaufstellung / Machine List



SPRITZGUSSMASCHINEN/ INJECTION MOULDING MACHINES

Anz./ No.	Hersteller/ Manufacturer	Type	Schussgewicht/ shot weight [g]	Schließkraft/ Clamping force [kN]	Werkzeughöhe/ max. tool height [mm]	Besonderheiten/ special features
1	ENGEL	ES 200 / 60 HL	89	750	650	Linear robot 3 axes
2	ENGEL	ES 330 / 90 HL	181	900	750	Linear robot 3 axes
2	ENGEL	ES 330/ 110 HL VIC	181	1100	750	Linear robot 3 axes
1	ENGEL	ES 750 / 200 HL ST	353	2000	950	Linear robot 3 axes, Gas assist
2	ENGEL	ES 750/225 HL VIC	286 / 353	2250	900	Linear robot 3 axes
3	DEMAG	SYSTEC 210/580-840	398	2100	690	Linear robot 3 axes, Gas assist
3	ENGEL	ES 1050 / 300 HL	459	3000	1200	Linear robot 3 axes
1	ENGEL	ES 1050 / 330 HL	459	3300	1200	Linear robot 3 axes
1	DEMAG	Demag Ergotech 420/810	1227	4200	820	Linear robot 3 axes
2	DEMAG	Intelect 450	398/1227	4500	800	Linear robot 6 axes, PMMA screw
1	ENGEL	e-motion 1340H/310W/500 T combi 2K	662	5000	1020	ABB 6 axes robot, 2K molding, Variotherm
1	DEMAG	Demag Ergotech 500/3300	1600	5000	880	Linear robot 3 axes
1	DEMAG	Demag Ergotech 650/1000	1811	6500	950	Linear robot 3 axes, Gas assist, variotherm
2	DEMAG	SYSTEC 650/1020-3300	1602	6500	1020	Linear robot 3 axes
1	ENGEL	ES 4550 / 700	1765	7000	1120	Linear robot 3 axes, Gas assist
2	ENGEL	ENGEL DUO 4550/1100	2234	11000	1400	Linear robot 3 axes
1	ENGEL	ES DUO 5550/1300	2467	13000	1400	ABB 6 axes robot, Gas assist, Hot plate welding
1	ENGEL	DUS 11050 / 1500 DK	5808	15000	1400	Linear robot 3 axes, gas assist
1	HAITIAN	ZE2300/640	229	2300	600	Linear robot 3 axes
1	FANUC	Alpha S150/A	127	1500	600	Fanuc 6 axes robot
1	DEMAG	Intelect 2 100/470-110	36	1100	400	FANUC 6 axes robot, Cavity eye system
31	TOTAL					

4	VARIOTHERM Unit
1	Zentrale Hochdruckanlage für Gasinjektionsspritzgußverfahren/ Central High Pressure Equipment Gasmelt Injection Moulding
1	ISO7 Reinraum für Spritzguss / Clean room for injection molding
1	Mobile BAUER Gas assist controller unit

LACKIERANLAGEN / PAINTING LINES

Anz./ No.	Hersteller/ Manufacturer	Type
4	DETE / ABB	Lackieranlagen m. Roboter (Wasserlacke)/ automatic painting line + robot (waterbased varnishes) / 2K available
1	DETE / ABB	Painting line high gloss UV

TAMPONDRUCKMASCHINEN/ TAMPONPRINT MACHINES

Anz./ No.	Hersteller/ Manufacturer	Type
1	Tampoprint	Hermetic 9-11
3	Tampoprint	Saled ink cup 90
2	Teca-Print	TPE 151

SIEBDRUCKMASCHINE / SCREEN PRINTER

Anz./ No.	Hersteller/ Manufacturer	Type
2	ISIMAT	1000 P
3	UV dryer	
1	Alraun Technik	AT701

HEISSFOLIENBERÖLLUNG / HOTFOILING MACHINES

Anz./ No.	Hersteller/ Manufacturer	Type
2	Narmax / GP	Heißfolien Silicon/ Hotstamping machine

TOOLSHOP

Anz./ No.	Hersteller/ Manufacturer	Type
1	JUTZ	Laserschweissmaschine / Laserwelding

Measuring

Anz./ No.	Hersteller/ Manufacturer	Type
1	Zeiss	ZEISS MC 850 Retrofit
1	Zeiss	CONTURA
1	WEISS	Klima-Test WKL 100
1	VERTEX	Optical measurment (colour) 420
2	Sauter	Force measurement test stand TVM 5000N 230 / TVS 5000N 240
1	KonicaMinolta	CMD700D Portable Spectrophotometer
2	BYK	Gardner 45/0 portable colorimeter

Engraving

Anz./ No.	Hersteller/ Manufacturer	Type
1	TRUMPF	Laser

Welding

Anz./ No.	Hersteller/ Manufacturer	Type
2	CEMAS	Hotplate welding machine
1	CEMAS	Vibration welding machine
1	CEMAS	Laser welding machine
1	Hermann	Ultrasonic welding machine
1	Rinco	MP202



ZERSPANUNGS-TECHNIK - CHIP MACHINING TECHNOLOGY			
DREHMASCHINEN - TURNING MACHINES			
Anz./No.	Typ/Type	Max. Drehdurchmesser	Max. Werkstücklänge
		Max. turning diameter	Max. workpiece length
		[mm]	[mm]
1	DMG MORI GILDEMEISTER CTX 210	120	300
1	DMG MORI GILDEMEISTER CTX 420	324	600
1	DMG MORI GILDEMEISTER CTX 510	400	980
1	DMG MORI CLX 350	320	580
1	DMG MORI CLX 450	400	600
1	WEILER E120	1200	2000

DREH-FRÄSMASCHINEN - MILLTURN MACHINES			
Anz./No.	Typ/Type	Max. Drehdurchmesser	Max. Werkstücklänge
		Max. turning diameter	Max. workpiece length
		[mm]	[mm]
1	WFL M40	520	3000
1	MAZAK INTEGREGX 400	315	1500
1	MAZAK INTEGREGX J-200s	520	1000
1	DMG MORI CTX Gamma 1250 TC	700	1300
1	GMX 250 linear	550	1185
1	DMG MORI SEIKI NTX 2000	680	1540

5-ACHS FRÄSMASCHINEN - 5-AXIS MILLING MACHINES				
Anz./No.	Typ/Type	X-Achse / X-Axis	Y-Achse / Y-Axis	Z-Achse / Z-Axis
		[mm]	[mm]	[mm]
1	DMC 80 U	800	700	600
1	DMC 105 linear	1050	700	600
1	DMC 160 u	1600	1250	1000
2	DMU 60 eVo	600	500	625
2	DMU 80 eVo	800	600	750
2	DMU 65 MONOBLOCK Palettenwechsler 10 Paletten / pallet changer 10 pallets	650	650	560
1	DMU 75 MONOBLOCK Palettenwechsler 40 Paletten / pallet changer 40 pallets	750	650	560

3-ACHS FRÄSMASCHINEN - 3-AXIS MILLING MACHINES				
Anz./No.	Typ/Type	X-Achse / X-Axis	Y-Achse / Y-Axis	Z-Achse / Z-Axis
		[mm]	[mm]	[mm]
1	DMC - 70V hi-dyn	700	550	500
1	DMC - 100V hi-dyn	1000	800	500
1	Mazak VTC-30C	1500	760	765
1	CINCINNATI LAMB 1300	1300	540	600
1	Mazak - FIV 20	560	400	350
1	Mazak - HTC 400	560	510	510
1	CMX 600 V	600	560	510
1	DMC - 60U	600	700	500
1	DMC 635 V EcoLine	635	510	460
1	DMC 1450 V	1450	700	550

PORTAL-FRÄSMASCHINEN - PORTAL MILLING MACHINES				
Anz./No.	Typ/Type	X-Achse / X-Axis	Y-Achse / Y-Axis	Z-Achse / Z-Axis
		[mm]	[mm]	[mm]
1	KAO MING KMC 4000 SV	3680	2400	700
1	Kondia HM 4020	4000	1900	800
1	TYC FVC 160/2 CNC	2300	2000	1000

SCHLEIF-TECHNIK - GRINDING TECHNOLOGY			
RUNDSCHLEIFMASCHINEN - ROUND GRINDING MACHINES			
Anz./No.	Typ/Type	Max. Schleifdurchmesser	Max. Werkstücklänge
		Max. grinding diameter	Max. workpiece length
		[mm]	[mm]
1	BHU 25	270	630
1	BHU 40A/1000	400	1000
1	BHU 32A/1000	400	1430
1	BHU 32A/1000	400	2290
1	Kellenberger - 1000 U	250	1000
1	Kellenberger - UR 175/1000	200	500
1	STUDER - RHU 650	200	500
1	MULTIMAT 72 305	40	



FLACHSCHLEIFMASCHINEN - SURFACE GRINDING MACHINES			
Anz./No.	Typ/Type	X-Achse / X-Axis [mm]	Y-Achse / Y-Axis [mm]
8	Flachschleifmaschinen	1500	650
1	JUNG C 740-D	650	400
1	KENT	3200	1700
Z-Achse / Z-Axis [mm]			
			450
			600
			800
KOORDINATENSCHLEIFMASCHINEN - COORDINATE GRINDING MACHINES			
Anz./No.	Typ/Type	X-Achse / X-Axis [mm]	Y-Achse / Y-Axis [mm]
1	HAUSER S50	900	600
1	HAUSER S50	500	250
Z-Achse / Z-Axis [mm]			
			600
			500
GEWINDESCHLEIFMASCHINE - THREAD GRINDING MACHINE			
Anz./No.	Typ/Type	Max. Schleifdurchmesser Max. grinding diameter [mm]	Max. Werkstücklänge Max. workpiece length [mm]
1	REISHAUER	200	900
KARUSSELL CNC SCHLEIFMASCHINE - VERTICAL CNC GRINDING MACHINE			
Anz./No.	Typ/Type	Max. Schleifdurchmesser Max. grinding diameter [mm]	Max. Werkstücklänge Max. workpiece length [mm]
1	PALMARY VIG-8050	800	750
HONMASCHINE - HONING MACHINE			
Anz./No.	Typ/Type	Max. HONDURCHMESSER Max. honing diameter [mm]	Max. Werkstückhöhe Max. workpiece height [mm]
1	SUNNEN SV-2410	ø 10 - ø 100 mm	600mm
ERODIER-TECHNIK - EDM TECHNOLOGY			
DRAHT/SENKEROSIONSMASCHINEN - WIRE/DIE SINKING EDM			
Anz./No.	Typ/Type	X-Achse / X-Axis [mm]	Y-Achse / Y-Axis [mm]
12	DRAHT/SENKEROSIONSMASCHINEN	700	400
Z-Achse / Z-Axis [mm]			
			406
FINALISIERUNGS-TECHNIK - FINALIZATION TECHNOLOGY			
REINIGUNGSTECHNIK - CLEANING TECHNOLOGY			
Anz./No.	Typ/Type	1 Tank Aluminium Reinigung / 1 tank aluminium cleaning 1 Tank Edelstahl Reinigung / 1 tank stainless steel cleaning 1 Tank Demiwasser Spülung / 1 tank demineralized water rinsing 1 Tank Trockenanlage / 1 tank drying system	
1	NOTUS Industrial tank NPS PRO		
BESCHRIFTUNGSLASER - MARKING LASER			
Anz./No.	Typ/Type	Max. Beschriftungsfläche Arbeitsraum	175x175mm 650x400mm
1	MEPAC HXR50-UNICOVER		
TROWALISIEREN - VIBRATORY FINISHING			
Anz./No.	Typ/Type		
1	RÖSLER R 620 Euro	620 Liter	
2	EUROTEC INNOVATION TV25-M	50 Liter	
MESSEN - PRÜFEN - MEASURE - INSPECTION			
3D MEBMASCHINEN - 3D MEASURING MACHINES			
Anz./No.	Typ/Type	X-Achse / X-Axis [mm]	Y-Achse / Y-Axis [mm]
1	ZEISS CONTURA	900	1200
1	ZEISS UMC 850	800	1200
1	DEA MISTRAL	660	1000
1	DEA GLOBAL	1200	2200
Z-Achse / Z-Axis [mm]			
			800
			600
			460
			980